

Bentley Heritage



Bently Heritage is a family-owned and operated distillery in Minden, Nevada. Using only sustainably grown and harvested grains grown on the family ranch, Bentley Heritage creates single-estate vodka, gin, and whiskies. Tours of the distillery including the stills, bottling line and barreling room which are open to the public.

When Bentley Heritage progressed from its research and development facility to a full-capacity distillery, they became subject to additional OSHA standards. In addition to manufacturing operations, the distillery is a public venue for tours and tastings. Ensuring the safety of employees and visitors were taken into consideration. As the distillery was housed in a turn-of-the-century flour mill, safety concerns arising from the existing structures also needed to be taken into account.

H&A SOLUTIONS IMPLEMENTED

IN COLLABORATION WITH ITS PARTNER NEI ELECTRIC POWER ENGINEERING, H&A CONDUCTED AN ARC FLASH ANALYSIS AND CREATED A LIVE ELECTRICAL SAFETY PROGRAM FOR EMPLOYEES

DRAFTED EQUIPMENT-SPECIFIC LOCKOUT-TAGOUT SAFETY PROCEDURES AND TRAINED MAINTENANCE STAFF ON UPKEEP

A PROCESS HAZARD ANALYSIS THOROUGHLY EVALUATING EVERY ASPECT OF THE DISTILLERY DESIGN WAS DONE WHICH ANTICIPATED AND CONTROLLED HAZARDS INVOLVED IN THE DISTILLING PROCESS

BENEFITS TO BENTLY HERITAGE

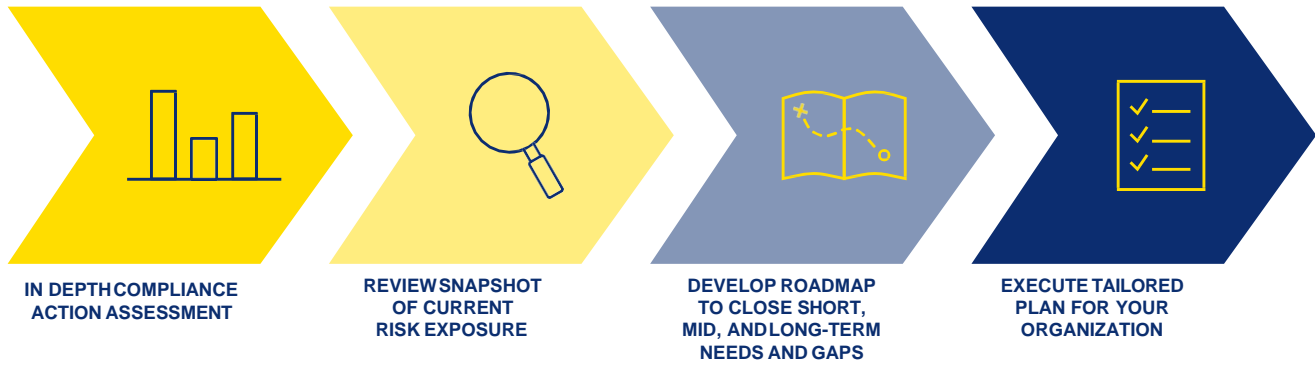
SAFETY CONCERNS FOR BOTH EMPLOYEES AND VISITORS WERE COVERED IN ADVANCE IN THE DESIGN PROCESS

CONSTRUCTION HAD SAFETY DESIGNS INCORPORATED FROM THE VERY BEGINNING OF THE RENOVATION

STAFF WERE THOROUGHLY TRAINED IN TOXIC CHEMICAL SAFETY AND FIRE PROTECTION AS THOSE ARE THE TWO GREATEST DANGERS IN DISTILLERY OPERATIONS

CASE STUDY

Hellman & Associates' approach remains successful because it's rooted in a deep understanding of each company's unique challenges and understanding and application of safety regulations, laws and changes.



“Our relationship with the H&A team was positive from our first contact. Naturally, we like to work with people who are professional, efficient, and knowledgeable, but it’s equally important that they fit into our culture, which values cooperation, attentive listening, and genuine comfort with collaboration. Our careful vetting process netted us the results we were looking for. H&A developed an excellent rapport both with our employees and the engineering and construction firms we hired and their high caliber of work merits an ongoing partnership.”



Hellman & Associates is a team of experienced workplace safety experts created to serve companies like yours. With H&A on your team, you will feel confident your safety is in good hands. Through uniquely developed EHS programs designed to fit your company's needs, our safety experts are capable partners who boast a 98% renewal rate for

our **ASSUREDCompliance®** program clients—an annual partnership that guarantees compliance with OSHA and other regulatory agencies. We take the time to understand the unique needs and safety protocols of your workplace and work with your company to develop, implement and maintain best-in-class safety programs.